

Fertigation - Injecting Soluble Fertilizers into the Irrigation System

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Introduction

Fertigation (fertilization + irrigation) is the newest way for nursery managers to apply fertilizer, and has become a standard practice in container nurseries. Because of the inherent inefficient water distribution patterns in field irrigation systems, fertigation has not been widely used in bareroot nurseries. However, a bareroot nursery with a center-pivot irrigation system has successfully used fertigation (Triebwasser and Altsuler 1995), and other nurseries have applied soluble fertilizer through a tractor-drawn sprayer. Compared to traditional fertilization with dry, granular fertilizers, spray application of soluble fertilizer solutions was faster, more uniform and accurate, and easier to calibrate (Triebwasser 2004).

A Brief History

Fertigation can be traced back to the mid-1800s when plants were grown in water or sand cultures as part of basic plant nutrition research. A variety of soluble fertilizer solutions were used in these experiments but the first commonly-used recipe was known as Hoagland's solution, and was developed by plant scientists at the University of California at Berkeley back in the 1930s as part of nutriculture experiments. The composition of this solution was originally patterned after the solution extracted from soils of high productivity (Hoagland and Arnon 1950). Subsequent research has shown that plants are not very selective in their nutrient uptake so a modified Hoagland solution can be used to produce a wide variety of container crops (Jones 1983). When the first container tree nurseries were started back in the early 1970's, a modified Hoagland's solution was used to grow a wide variety of western conifers and some broadleaved woody plants (Tinus and McDonald 1979). A further modification was used for target nutrient levels in Volume Four of the Container Tree Nursery Manual (Landis and others 1989) and the Target Nutrient Levels in Table 1.

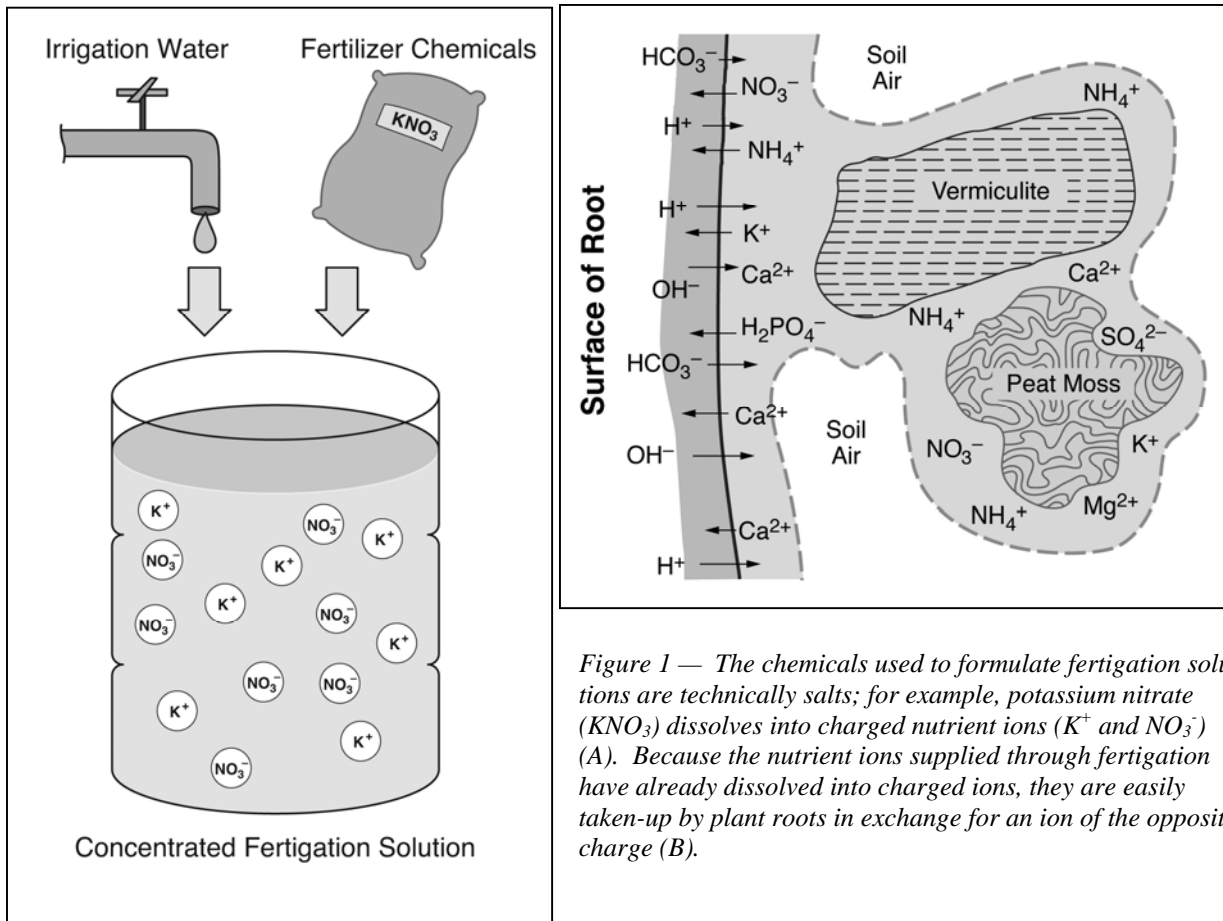


Figure 1 — The chemicals used to formulate fertigation solutions are technically salts; for example, potassium nitrate (KNO₃) dissolves into charged nutrient ions (K⁺ and NO₃⁻) (A). Because the nutrient ions supplied through fertigation have already dissolved into charged ions, they are easily taken-up by plant roots in exchange for an ion of the opposite charge (B).

Table 1 — Nutrient analysis of irrigation water from diverse forest and conservation nurseries compared to recommended mineral nutrient target concentrations (modified from Landis 1997)					
Essential Mineral Nutrients	Target * Nutrient Levels	Irrigation Water Analysis			
		Hawaii Nursery	Colorado Nursery	California Nursery	Idaho Nursery
Macronutrients in parts per million					
Total Nitrogen (N)	200	Not Tested	3	7	2
Nitrate-nitrogen (NO₃)	150	Not Tested	3	5	2
Ammonium-nitrogen (NH₄)	50	Not Tested	0	0	0
Phosphorus (P)	60	0	0	0	0
Potassium (K)	160	0	2	2	4
Calcium (Ca)	60	1	82	66	26
Magnesium (Mg)	40	1	14	113	9
Sulfate-sulfur (SO₄)	60	Not Tested	43	315	13
Micronutrients in parts per million					
Iron (Fe)	4.00	0.20	0.00	0.00	0.09
Manganese (Mn)	0.50	0.00	0.00	0.01	0.03
Zinc (Zn)	0.05	0.00	0.00	0.05	0.34
Copper (Cu)	0.02	0.00	0.00	0.00	0.00
Chloride (Cl)	4.00	Not Tested	3.00	132.00	2.52
Molybdenum (Mo)	0.01	Not Tested	0.00	0.00	0.00
Boron (B)	0.50	0.00	0.06	1.00	0.00
Total Dissolved Salts in mS/cm					
Electrical Conductivity	1200 to 1800	30	470	1610	186
* = Target N levels will vary with plant species and nursery growth phase					

Mineral Nutrient Uptake

The chemicals used to make soluble fertilizers for fertigation are technically salts, which means that they readily dissolve in water into charged ions. For example, potassium nitrate (KNO₃) dissolves into two nutrient ions: the cation potassium (K⁺) and the anion nitrate-nitrogen (NO₃⁻) (Figure 1A). One of the benefits of fertigation is that all the mineral nutrients are already in an ionic form when they are applied to the crop. With other granular or controlled release fertilizers, the nutrients must first dissolve in the ground water before they become available for plant uptake (Figure 1B).

Like most cultural practices, fertigation has both advantages and disadvantages (Landis and others 1989):

Advantages:

1. Fertigation allows precise control of both the concentration and balance of all 13 mineral nutrients.
2. Nutrient solutions can easily be customized or modified for any plant growth stage or species.
3. When properly formulated and applied, the chance of excessive fertilization and resultant salt injury is low.
4. Fertigation solutions are easily to monitor.

Disadvantages:

1. Nutrient injectors must be used for maximum effectiveness.

2. Frequent mixing and applying of liquid fertilizers increases labor costs.

3. A well-designed, automated irrigation system is essential to ensure even fertilizer application.

4. Excessive fertigation can damage nursery crops and pollute the environment.

Three Components of a Fertigation System

Fertigation should be thought of as a system with 3 major components (Figure 2), which should be considered in reverse order of how they actually occur:

1. Applied fertigation solution

This is the most important component because it is what actually reaches the plants. Checking the pH and EC of the applied fertigation solution shows how well the entire system is working, and should be done at least weekly. The concentration of the 13 mineral nutrients in the applied solution should be close to the target nutrient levels that you've selected for your crop. The ideal nutrient concentration will vary with the plant species that you are growing, and also with the phase of crop development. Have the applied fertigation solution tested by a laboratory at least once a season, and compare to the target nutrient levels.

Nitrogen (N) is one of the most important nutrients affecting plant growth and is the most frequently applied fertilizer element. Therefore, all fertigation programs are based around the N concentration, and the levels of all the other nutrients are established relative to N.

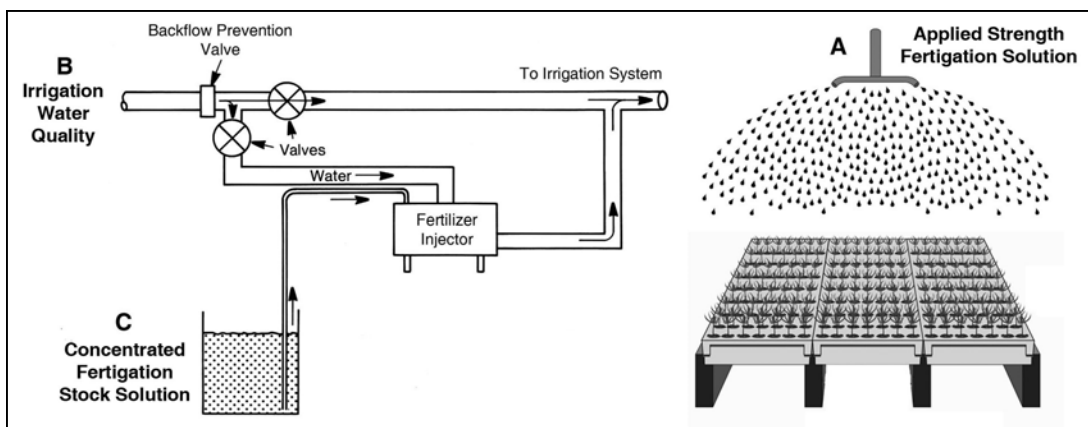


Figure 2 — The three major components of any fertigation system are: A) nutrient concentrations in the applied fertigation solution, B) base level of nutrients in the irrigation water, and C) composition of the concentrated fertilization stock solution (modified from Nelson 1978).

Each of the 3 growth phases for container nursery crops has its own N target concentration (Landis and others 1999):

Establishment phase: 25 to 50 ppm N — All nutrient levels are kept low to allow the young seedlings to become established in the container without risk of salt injury. Phosphorus (P) is important because very little of this nutrient is stored in the seed and the new roots have limited absorption ability. Calcium (Ca) is also important for new root growth.

Rapid growth phase: 75 to 200 ppm N — This is the period of rapid shoot growth and the target N concentration will vary with crop characteristics, and how well shoot growth is occurring relative to the desired growth curves. Fast growing species, such as quaking aspen or sagebrush, are given 50 ppm N to prevent excessive height growth. N levels of 75 to 150 ppm will be sufficient for most native plant species. Some very slow growing plants, such as whitebark pine (*Pinus albicaulus*), may require 200 ppm N or more to force growth.

Hardening phase: 50 to 75 ppm N — High N levels, and ammonium-N in particular, stimulate shoot growth at the expense of stem or root growth, can be detrimental to cold hardiness development. Therefore, target N levels are kept at low concentrations during the hardening phase. The purported benefit of high potassium (K) during hardening has never been proven but higher Ca levels aid in the hardening process.

2. Irrigation water quality

Water quality has a major influence on any fertigation program. The most important considerations are the total salt level, as measured by electrical conductivity (EC), and the mineral nutrient concentrations in the water that will be applied to your crop (Table 1).

Nutrients in the irrigation water — Most people don't consider water a source of nutrients and, if they are talking about animal nutrition, then that's correct. For plants, however, irrigation water can be a valuable source of secondary mineral nutrients. In fact, some irrigation waters can contain all or a substantial portion of the (Ca), magnesium (Mg), and sulfur (S) needed for normal growth. The concentrations of soluble mineral nutrients in irrigation water vary considerably from nursery to nursery depending on the water source and the local geology. Because it has had less time to dissolve soluble minerals in the soil, irrigation water from surface sources such as streams and ponds will usually have lower soluble salt levels than well water. Water quality can also vary seasonally, especially if different wells are used.

The mineral nutrient content of three very different water sources is presented in Table 1. In Hawaii, rain filters through young, pumice soils that do not contain many soluble minerals and so the irrigation water is very pure. Actually, such irrigation water can be too pure for good plant growth because it quickly leaches out the soluble nutrients from the soil or growing medium — this same thing happens in open growing compounds during periods of heavy rainfall. The water at many places in the semi-arid Western US, such as Colorado, is called "hard" because it contains high levels of Ca and Mg that cause scale deposits on pipes and other surfaces. Nurseries with moderately hard water are fortunate because it often supplies all or most of the plant's Ca and Mg requirement. Water from some irrigation wells can be too high in soluble salts, as the analysis from the Sacramento Valley of California illustrates. Although their Ca, Mg, and S levels are above the recommended levels, the most serious factor is direct toxicity from high chloride levels (Table 1).

Mineral nutrient analyses of irrigation water can be performed by most analytical testing laboratories, but growers should be sure to specify that they want a nutrient analysis, instead of a standard water quality test. It's a good idea to supply a list of the nutrients from Table 1 that you want tested. A complete water analysis for both nutrients and quality should cost around USD \$50 to \$100, and many labs will E-mail results in around a week. The pH and electrical conductivity (EC) of the water should also be measured. The pH gives an indication of how much acid will be required to reach the desired 5.5 level, and the EC reflects the total dissolved salts.

Acidify irrigation water pH to target level — Once the base nutrient level of the water is known, its buffering capacity should be determined by acid titration. Titration is a process in which small increments of an acid are added to a known quantity of irrigation water (1 liter) to determine the amount of acid that will be required to lower the pH to the desired level (pH 5.5). Titrations can be done by any water testing lab or by nursery personnel using a pH meter and a burette or pipette. Any acid can be used for titrating as long as its normality is known so that conversions between different acids can be made. The floriculture department at North Carolina State University has posted a spreadsheet on their website that allows growers to calculate the amount of acid to inject to neutralize alkalinity in their irrigation water. Users can specify their choice of sulfuric, nitric, and phosphoric acid as well as their target pH at the following website: <http://www.ces.ncsu.edu/depts/hort/floriculture/software/alk.html>

Several acids have been used for acid injection in container tree nurseries including nitric, sulfuric, and phosphoric but we prefer phosphoric acid (H_3PO_4) because it is relatively safe to handle. An added benefit is that the acidified water produces a constant source of soluble phosphorus, which is particularly valuable during germination and early growth. Sometimes, when irrigation water is very alkaline (high pH), so much phosphoric acid is required that the P level would exceed the target level of 60 ppm (Table 1). In this situation, a stronger acid such as nitric acid can be used, or even acetic acid, which is safe and contributes no nutrient ions. Another consideration is to be sure that your fertilizer injector is equipped to tolerate acids.

To keep calculations simple and safe, we use a 1% phosphoric acid solution for our titrations. Both 75 or 85% phosphoric acid are commercially available, and the calculations to make the 1% solution are proportional (Table 2). Once the amount of 1% H_3PO_4 needed to lower the pH of the water sample is known, the conversion to back to the 75 or 85% stock acid solution is made by dividing by either 75 or 85.

Titration curves for the irrigation water at two forest nurseries in Colorado are given in Figure 3. Note the difference between the two curves: the steeper the slope of the line, the lower the buffering capacity of the water. The water at the Colorado State Nursery has a very low buffering capacity and requires only 3 ml of H_3PO_4 to lower the pH of 1 liter of irrigation water to the desired level, whereas the Mt. Sopris Nursery water requires almost 16 ml of 1% H_3PO_4 to reach the target pH.

Because the amount of acid may need to be adjusted for seasonal changes in water quality, regular pH monitoring is necessary. The pH will also change after the fertilizer chemicals have been added to the fertilizer solution, so other minor adjustments may be required.

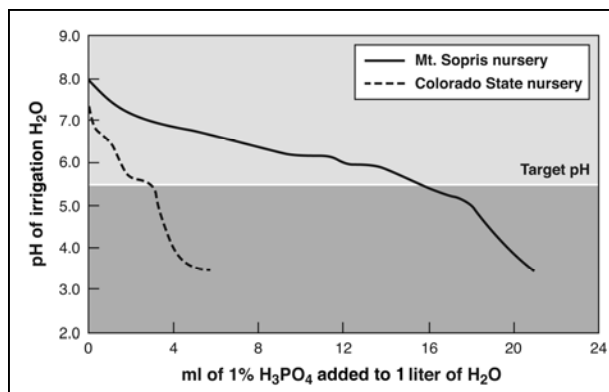


Figure 3 — Acid titration curves for two different nurseries in Colorado which were developed by adding successive 1 ml increments of 1% phosphoric acid H_3PO_4 to 1 liter of irrigation water (Landis and others 1989).

3. Formulating fertilizer stock solutions

At this step, you have 2 options. The first is to use a commercial soluble fertilizer, and the second is to create a custom fertilizer from stock chemicals. We recommend using plastic containers for the concentrated fertilizer solutions to avoid corrosion, and most nurseries use 50 gallon (200 liter) tanks.

One inherent problem with formulating concentrated stock solutions is solubility — the more concentrated the solution, the greater the risk of precipitation. Calcium in particular causes problems because it forms precipitates when it is combined with high concentrations of phosphorus and sulfur. The best practice is to use two separate tanks and a nutrient injector with 2 heads: the commercial fertilizer in the first, and the acid and any calcium and sulfate fertilizers in the second. Once the 2 solutions are mixed in the applied fertigation stream they have been diluted enough to prevent precipitation problems. For more information on fertilizer compati-

Table 2 — Calculations for making 1 liter of 1% phosphoric acid titrating solution from a 75% stock acid and distilled water

$$\begin{aligned} \text{Concentration} \times \text{Volume} &= \text{Concentration} \times \text{Volume} \\ (0.01)(1,000 \text{ ml}) &= (0.75)(X) \\ 10 &= 0.75X \\ X &= 13.3 \text{ ml} \end{aligned}$$

For safety reasons, always add acid to water: partially fill the flask with distilled water, slowly add the acid to it, and then add enough water to make 1 liter.

Table 3 — Elemental mineral nutrient concentration in an applied 100 ppm nitrogen solution of Peters Professional® Conifer Grower (modified from Scotts Company 2004)

Mineral Nutrient (Symbol)	ppm
Macronutrients	
Total Nitrogen (N)	100
Ammoniacal-N (NH ₄ & NH ₃)	(58)
Nitrate-N (NO ₃)	(42)
Phosphorus (P)	15
Potassium (K)	79
Calcium (Ca)	0
Magnesium (Mg)	4
Sulfur (S)	0
Micronutrients	
Iron (Fe)	2.00
Manganese (Mn)	0.30
Zinc (Zn)	0.30
Copper (Cu)	0.30
Molybdenum (Mo)	0.02
Boron (B)	0.12

bility, see Figure 4.1.22 in Volume Four of the Container Tree Nursery Manual (Landis and others 1989).

Using commercial soluble fertilizers. When we wrote Volume Four: Seedling Nutrition and Irrigation of the Container Tree Nursery Manual, 88% of the container nurseries in North America used commercial brand fertilizers, either alone or in combination with custom mixes. Some fertilizer brands contain both macronutrients and micronutrients whereas others contain only the major fertilizer elements, so be sure and check the label. Nutrients supplied by a typical fertilizer (Peters Professional® Conifer Grower) at a 100 ppm N rate are listed in Table 3. Note that neither Ca nor S is supplied by the fertilizer due to solubility problems. If these nutrients are not sufficient in the irrigation water, then a second stock tank with calcium chloride and magnesium sulfate should be used.

Most commercial brands of soluble fertilizer will provide mixing instructions; the weight of Peters Profes-

sional® Conifer Grower (20-7-19) to add to 1 gallon of water is shown in Table 4. Note that all fertigation solutions are based on the parts per million of nitrogen. To calculate the concentrations of all the nutrients, use the following procedure, which is based on the fact that parts per million (ppm) is the same as milligrams per liter (mg/l):

1. Set the target N level for the applied fertilizer solution (100 ppm, for example).

2. Determine how much bulk fertilizer must be used to produce the target concentration (100 ppm). The fertilizer in our example is 20-7-19, or 20% N. 100 ppm = 100 mg/l, but remember that this fertilizer is only 20% N. So, 100 mg of bulk fertilizer contains only 20 mg N:

$$100 \text{ mg/l divided by } 0.20 = 500 \text{ mg/l bulk fertilizer}$$

3. Adjust for the nutrient injection ratio (1:200, for example):

$$500 \text{ mg/l bulk fertilizer} \times 200 = 100,000 \text{ mg/l bulk fertilizer}$$

4. Convert from milligrams per liter to grams per liter:

$$100,000 \text{ mg/l} = 1,000 \text{ mg/g} = 100 \text{ g/l bulk fertilizer}$$

If using English units, convert grams per liter to ounces per gallon:

$$100 \text{ g/l} \times 0.1334 = 13.34 \text{ ounces of bulk fertilizer per gallon of water (Note that this value agrees with the value in the mixing instructions in Table 4 for 100 ppm N and a 1:200 injector).}$$

5. Now that we have established the amount of 20-7-19 bulk fertilizer (step #2) needed to supply our N target (step #1), we need to calculate how much P will be contained in the applied fertilizer solution (note that the fertilizer contains 7% P₂O₅, NOT 7% P):

$$500 \text{ mg/l} \times 0.07 = 35 \text{ ppm}$$

6. Now, we need to convert from the oxide form (P₂O₅) to the elemental form:

$$35 \text{ ppm P}_2\text{O}_5 \times 0.4364 = 15 \text{ ppm P}$$

Again, note that this agrees with the value in Table 4. Just to confirm, you can do similar calculations to compute the ppm of each of the mineral nutrients.

Table 4 — Ounces of Peters Professional® Conifer Grower (20-7-19) to add to 1 gallon of water to produce stock solutions with the following nitrogen concentrations (modified from Scotts Company 2004)

Nitrogen (ppm)	Nutrient Injector Ratios			EC (mS/cm)
	1:15	1:100	1:200	
25	0.30	1.69	3.38	0.15
50	0.50	3.38	6.75	0.30
75	0.80	5.06	10.13	0.45
100	1.00	6.75	13.50	0.60
150	1.50	10.13	20.25	0.90
200	2.00	13.50	27.00	1.20
300	3.00	20.25	40.50	1.80

If this is all a bit intimidating, horticulture suppliers like Scotts® employ technical specialists who can help with the calculations, and have valuable information on their websites, for example: <http://www.petersabc.com/>.

Developing a custom fertigation program — Custom fertilizer mixes utilize bulk chemicals to supply all the mineral nutrients necessary for plant growth. Several grades of commercial chemicals are classified according to use, but technical or purified grades are best for custom fertilizer mixes in terms of purity and cost. Fertilizer grade chemicals are formulated for bareroot applications and are not recommended for soluble fertilizer mixes because they contain high percentages of impurities. A list of commonly-used chemicals can be found in Table 4.1.9 of Volume Four of the Container Tree Nursery Manual (Landis and others 1989). As mentioned in the first section, 2 stock solutions are typically used to prevent formation of insoluble precipitates.

Stock solution 1 (SS#1) contains the acid to lower the water pH and Ca and S if they are needed. The calculations for how much acid to add consist of expanding the ml per liter of water obtained in the titration (Figure 2) to the quantity of water in the stock tank. The accuracy of these computations should be checked by collecting some of the applied irrigation water and testing its pH. Due to changes in irrigation water quality over the season and the effect of other chemicals in the applied fertigation solution, the amount of acid added to the stock solution may have to be adjusted occasionally. See Volume Four of the Container Tree Nursery Manual (Landis and others 1989) for more details.

Stock solution 2 (SS#2) contains all mineral nutrients except Ca and S. An example of the computations for this stock solution is provided in Table 5. The upper portion shows the target nutrient concentrations in parts per million, the amount of each nutrient in the irrigation water, and the amount needed to be added as fertilizer. The chemicals used to supply nutrients and their contribution in parts per million are shown in the left column. The final column on the right shows the total amount of the chemical that would be present in the applied fertilizer solution.

The total parts per million of each nutrient must be converted to the weight of the chemical that needs to be added to each liter of water. This conversion is simple because 1 liter of water weighs 1 kg by definition. Therefore, on a weight per volume basis, 1 mg/l = 1 ppm. A list of mineral nutrients are supplied by each compound is given in Table 4.1.23 of Volume Four of the Container Tree Nursery Manual (Landis and others 1989). Using magnesium sulfate (MgSO₄) as an example, this chemical contains 10% Mg and 13% S and the calculation in Table 5 shows that we need 38 ppm of Mg. So, how much MgSO₄ do we need?

$$\frac{38 \text{ mg/l Mg}}{0.10} = 380 \text{ mg/l}$$

To compute how much sulfur this would contribute:

$$380 \text{ mg/l} \times 0.13 = 49 \text{ ppm S}$$

The recipe for all the ingredients is given in the "applied solution" column in Table 5 — this is the actual concentration of fertilizer that is applied to the seedlings. These values are carried down to the "applied solution" column

Table 5 - Sample calculations for a custom fertigation stock solution

	← Nutrient concentration (ppm) →								
	Total N	NO ₃ -N	NH ₄ -N	P	K	Ca	Mg	S	
Target	200	140	60	60	100	80	40	60	
- Water test	0	0	0	0	0	11	2	6	
= To add	200	140	60	60	100	69	38	54	
Fertilizer chemicals									Applied solution
85% H ₃ PO ₄				17					0.0375 ml/l
KH ₂ PO ₄				43	52				187 mg/l
KNO ₃	17	17			48				130 mg/l
NH ₄ NO ₃	120	60	60						353 mg/l
Ca NO ₃	63	63				71			420 mg/l
Mg SO ₄							38	49	380 mg/l
Totals	200	140	60	60	100	71	38	49	

Fertilizer chemicals		Applied solution	Injector concentrate (1:200)	Stock solution (200 l)
Common name	Formula			
85% Phosphoric Acid	H ₃ PO ₄	0.0375 ml/l	7.52 ml/l	1.5 l
Monopotassium phosphate	KH ₂ PO ₄	187 mg/l	37.4 g/l	7.5 kg
Potassium nitrate	KNO ₃	130 mg/l	26.0 g/l	5.2 kg
Ammonium nitrate	NH ₄ NO ₃	353 mg/l	70.6 g/l	14.1 kg
Calcium nitrate	Ca NO ₃	420 mg/l	84.0 g/l	16.8 kg
Magnesium sulfate	Mg SO ₄	380 mg/l	76.0 g/l	15.2 kg

at the bottom of the table, where the conversions are made for the nutrient injector and the volume of concentrated stock solution. The adjustment for the nutrient injector (1:200) consists of multiplying the applied solution values by 200 and then converting milligrams to grams. Continuing with our example for MgSO₄:

$$380 \text{ mg/l} \times 200 = 76,000 \text{ mg/l} = 76 \text{ g/l}$$

To compute how much bulk chemical is needed for the 200-liter concentrated stock solution tank, multiply by 200 and convert to kilograms:

$$76 \text{ g/l} \times 200 = 15,200 \text{ g} = 15.2 \text{ kg}$$

While custom fertilizer calculations may seem complicated at first, using a computer spreadsheet program can make calculations quicker, easier, and changeable over time (for example, changes in growth phases or additions of new fertilizers). A well-built spreadsheet can calculate target applied solutions with adjustments for water tests, injector ratios, stock solution volumes, and use of multiple fertilizer types — all you have to do is select your target nutrient concentrations! Start simple by using spreadsheet calculation functions to determine nutrient concentrations for the chemical fertilizers you use. To do this, select a primary nutrient for each of your fertilizer chemicals (for example, ammonium-N in Peters Professional Conifer Grower 20-7-19). The primary nutrient will be a changeable reference cell containing the target concentration of your choice. For each of the other nutrients in the fertilizer (for example, nitrate-N, Urea, P, K, Mg, Fe, Mn, Mo, Zn, Cu, and B in Peters Professional Conifer Grower), write formulas that calculate concentrations using the primary nutrient reference cell. So, for any selected change in ammonium-N concentration, the applied solution amount and all other nutrient concentrations would be automatically calculated for you. Set up the spreadsheet to sum nutrient concentrations for all fertilizer types used so you can compare them to target levels. Make concentration adjustments to your primary nutrient cells to closely balance and match your target levels. The resultant applied solution calculations can be multiplied by injector ratios and stock solution volumes for your final recipe; don't forget to separate incompatible fertilizers into their own stock solutions.

Remember, the true test of the fertigation calculations is to collect a sample of the applied fertigation solution and have it chemically analyzed. Table 6 shows the total fertigation program for the Mt. Sopris Nursery for pH, EC, and all the mineral nutrients. The values in the applied solution reflect the base levels in the irrigation

water plus what was added in the fertigation stock solutions. Comparing these values with the targets shows that our calculations were reasonably close. The applied values are the final check on the fertigation programs and should be retested each season to make certain that everything is working properly.

Part 2 of this article will be in the Winter 2010 issue and will cover *Types of Injectors*, *When to Fertigate*, and *How to Monitor Fertigation*.

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Table 6 — Custom fertigation program used at Mt. Sopris Nursery, Carbondale, CO				
	Units	Irrigation Water	Applied Fertigation Solution	Target
Water Quality Indices				
pH	log units	6.9	6.0	5.5
Electrical conductivity	mcS/cm	470	1,680	1,200 to 1,800
Macronutrients				
Nitrate Nitrogen	ppm	3	170	156
Ammonium Nitrogen	ppm	0	11	66
Total Nitrogen	ppm	3	181	222
Phosphorus	ppm	0	54	60
Potassium	ppm	2	140	155
Calcium	ppm	82	80	60
Magnesium	ppm	14	48	40
Sulfate Sulfur	ppm	43	135	63
Micronutrients				
Iron	ppm	0.02	2.60	4.00
Manganese	ppm	0.01	1.1	0.50
Copper	ppm	0.01	0.07	0.02
Zinc	ppm	0.01	0.07	0.05
Molybdenum	ppm	0.10	0.10	0.01
Boron	ppm	0.06	0.14	0.50
Chlorine	ppm	3.00	4.00	4.00